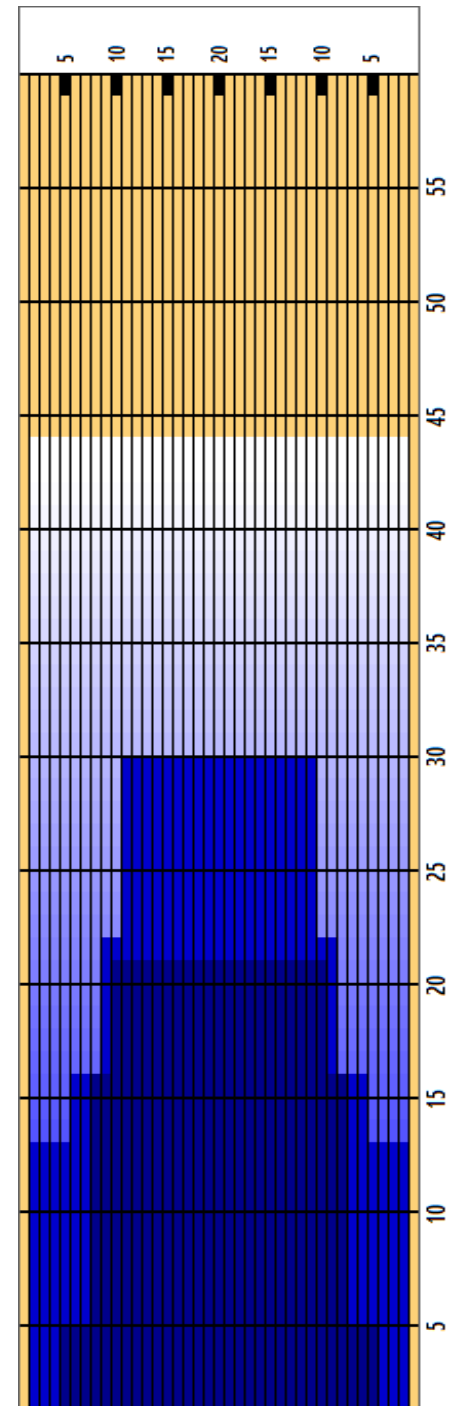


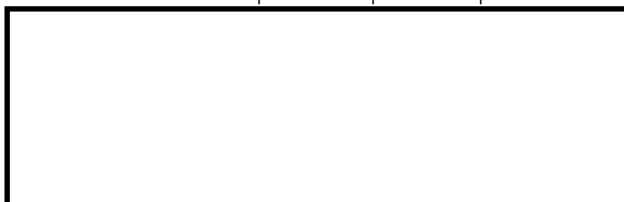
Oil Pattern Distance	44	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	13.9 mL	Reverse Oil Total	11.05 mL	Volume Oil Total	24.95 mL
Tank Configuration	N/A	Tank A Conditioner	Current	Tank B Conditioner	Current

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	A	74	0.0	1.9	1.9	3700
2	5L	5R	2	14	3	A	62	1.9	5.8	3.9	3100
3	8L	8R	4	18	3	A	100	5.8	16.0	10.2	5000
4	10L	10R	2	18	3	A	42	16.0	21.1	5.1	2100
5	2L	2R	0	22	3	A	0	21.1	44.0	22.9	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	44.0	30.0	-14.0	0
2	11L	11R	3	18	3	B	57	30.0	22.4	-7.6	2850
3	9L	9R	3	14	3	B	69	22.4	16.5	-5.9	3450
4	6L	6R	2	14	3	B	58	16.5	12.6	-3.9	2900
5	2L	2R	1	14	3	B	37	12.6	10.7	-1.9	1850
6	2L	2R	0	10	3	B	0	10.7	0.0	-10.7	0



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.8	1.2	1	1	1.2	3.8

