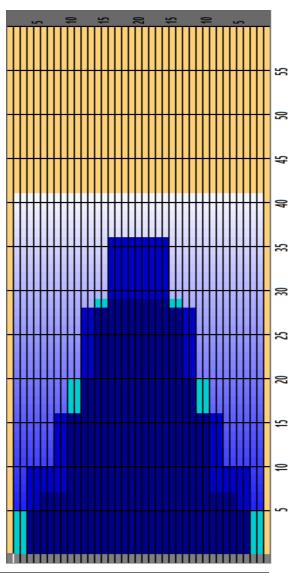






Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	40 ul
Forward Oil Total	14.32 mL	Reverse Oil Total	8.8 mL	Volume Oil Total	23.12 mL
Tank Configuration	Only A	Tank A Conditioner	Control	Tank B Conditioner	Control

Cleaner Ratio Main Mix 5:1
Cleaner Ratio Back End Mix 5:1
Cleaner Ratio Back End Distance 59
Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	MIddle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.19	1.86	1.1	1.1	1.86	4.19
1500						
1050						
750			-		} 	
450 = 300 =						
150				, , , , , , , , , , , , , , , , , , ,		
1 2	3 4 5 6 7 8 9	10 11 12 13 14 15	16 17 18 19 20 19	18 17 16 15 14 13 13	2 11 10 9 8 7 6	5 4 3 2 1