



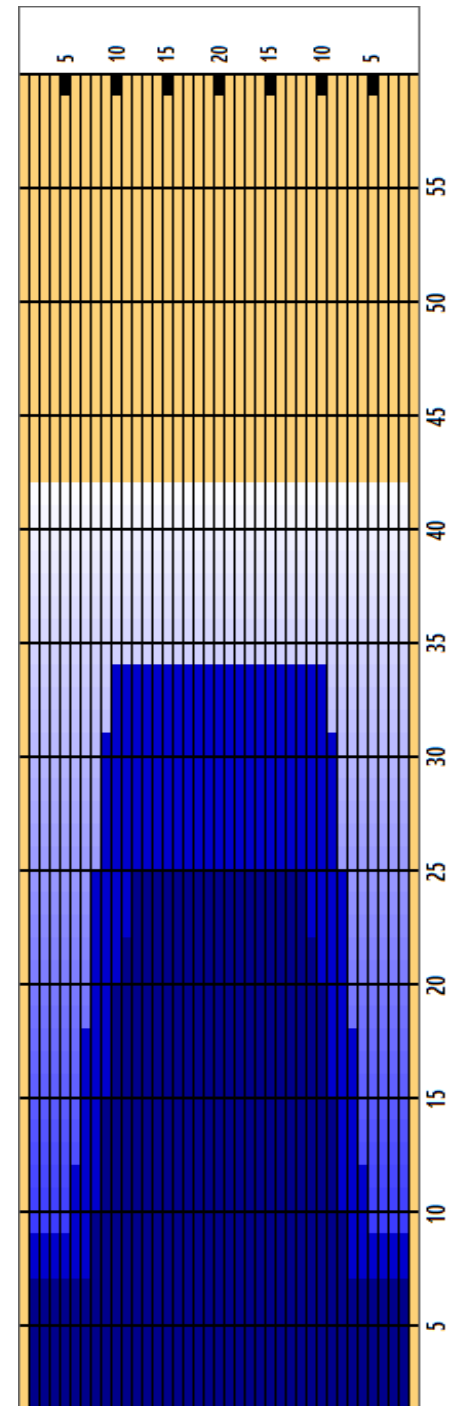
# The Phantom Pattern



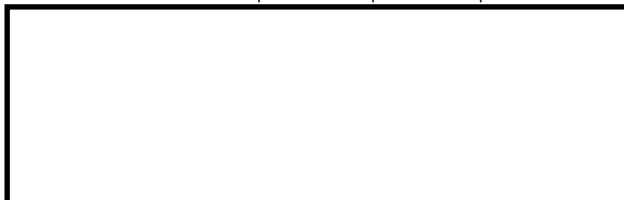
Oil Pattern Distance	42	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	14.85 mL	Reverse Oil Total	11.85 mL	Volume Oil Total	26.7 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	18	3	A	148	0.0	7.6	7.6	7400
2	8L	8R	1	18	3	A	25	7.6	10.1	2.5	1250
3	9L	9R	2	18	3	A	46	10.1	15.2	5.1	2300
4	10L	10R	2	18	3	A	42	15.2	20.3	5.1	2100
5	11L	11R	1	18	3	A	19	20.3	22.8	2.5	950
6	12L	12R	1	18	3	A	17	22.8	25.3	2.5	850
7	2L	2R	0	22	3	A	0	25.3	42.0	16.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	42.0	34.0	-8.0	0
2	10L	10R	1	22	3	A	21	34.0	30.9	-3.1	1050
3	9L	9R	2	22	3	A	46	30.9	24.7	-6.2	2300
4	8L	8R	2	22	3	A	50	24.7	18.5	-6.2	2500
5	7L	7R	2	22	3	A	54	18.5	12.3	-6.2	2700
6	6L	6R	1	22	3	A	29	12.3	9.2	-3.1	1450
7	2L	2R	1	18	3	A	37	9.2	6.7	-2.5	1850
8	2L	2R	0	18	3	A	0	6.7	0.0	-6.7	0



Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.45	1.2	1	1	1.2	3.45

