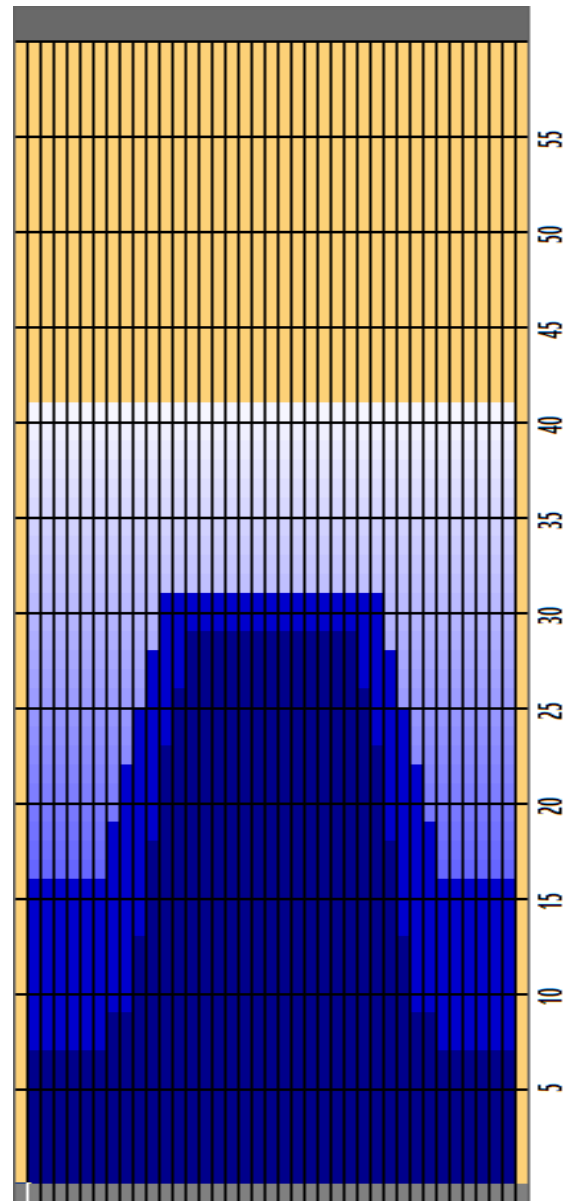


Oil Pattern Distance	41	Reverse Brush Drop	36	Oil Per Board	45 ul
Forward Oil Total	15.84 mL	Reverse Oil Total	9.72 mL	Volume Oil Total	25.56 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	3	A	185	0.0	7.9	7.9	8325
2	8L	8R	1	14	3	B	25	7.9	9.8	1.9	1125
3	10L	10R	2	14	3	A	42	9.8	13.7	3.9	1890
4	11L	11R	2	18	3	B	38	13.7	18.8	5.1	1710
5	12L	12R	2	18	3	A	34	18.8	23.9	5.1	1530
6	13L	13R	1	18	3	B	15	23.9	26.4	2.5	675
7	14L	14R	1	22	3	A	13	26.4	29.5	3.1	585
8	2L	2R	0	22	3	A	0	29.5	36.0	6.5	0
9	2L	2R	0	30	1	A	0	36.0	41.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	2	A	0	41.0	31.0	-10.0	0
2	12L	12R	1	22	3	A	17	31.0	27.9	-3.1	765
3	11L	11R	1	22	3	B	19	27.9	24.8	-3.1	855
4	10L	10R	1	22	3	A	21	24.8	21.7	-3.1	945
5	9L	9R	1	22	4	B	23	21.7	18.6	-3.1	1035
6	8L	8R	1	22	4	A	25	18.6	15.5	-3.1	1125
7	2L	2R	3	18	4	B	111	15.5	7.9	-7.6	4995
8	2L	2R	0	14	4	A	0	7.9	0.0	-7.9	0



Cleaner Ratio Main Mix 5:1
 Cleaner Ratio Back End Mix 5:1
 Cleaner Ratio Back End Distance 59
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 60

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.75	1.53	1.01	1.01	1.53	2.75

